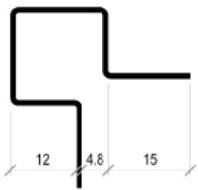


TECHNICAL INFORMATION LASTING EXPRESSIONS

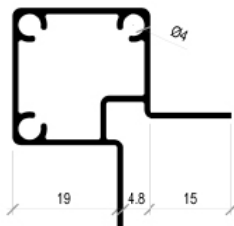
STENI JOINT PROFILES

Corner profile



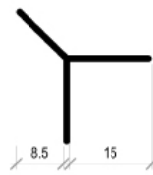
CP 15-18-33

Corner profile

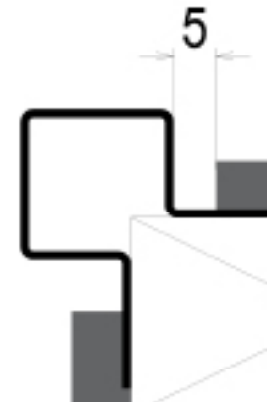


CP 15-25-40

Corner profile



CP 15-13

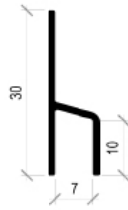


Horizontal and vertical profile



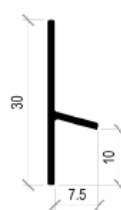
FP 6-30

Horizontal profile

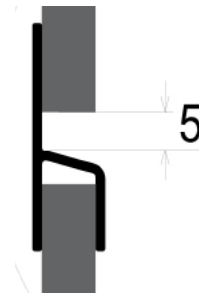


HP 7-30

Horizontal profile



HFP 7-30



| TECHNICAL DATA | |
|---------------------|--|
| Profile dimensions | See illustration above |
| Length | 3 m |
| Material | Aluminium alloy EN-AW-6060 [AlMgSi] |
| Colour | Natural anodized 15µ, White [RAL9010], Black [RAL 9005] |
| Thickness | 1,2 - 1.5 mm [depending on profile type] |
| Thermal expansion | 23x10 ⁻⁶ mm/K |
| Density | 2,7 kg/dm ³ |
| Distance from edge | min 5mm (se ill. above) Distance from profile edge to rdgr of adjacent object. |
| PRODUCT INFORMATION | |
| Salesunit | 1 psc |
| Weight | 0.4-1 kg/pcs [depending on profile type] |
| Articleno. | see pricelist |
| Country of origin | Norway |

INSTALLATION:

The Profile is fixed by friction between the panel and the underlying support structure [battens]. Do not fix the profile using screws. Make sure that the screws used to fix the panels don't connect with the profiles..

The profiles don't require full back support and thus can be used to seal otherwise open panel-joints between the battens. The profiles are joined using a gap of minimum 5 mm to allow for thermal expansion. When fixing the profiles, make sure there is at least a 5 mm gap to the adjacent panel edge or other structures such as windows etc [see ill. above]. In areas susceptible to pounding rain it is recommended to seal the panel joints to avoid water penetration .